

JoshCut Grind EP

5 Neat Cutting Oil - Grinding EP

Product Description

JoshCut Grind EP is a premium Highly Refined Mineral (Group II) + EP Additives Neat Cutting Oil - Grinding EP designed for EP precision grinding, superfinishing of gears and bearings. Meets ISO 6743-7 MHC specifications and delivers exceptional performance in demanding conditions.

Technical Specifications

Kinematic Viscosity at 40°C	5 cSt
Kinematic Viscosity at 100°C	1.8 cSt
Viscosity Index	95
Flash Point (COC)	125°C min
Pour Point	-15°C
Four Ball Scar Diameter (ASTM D4172)	0.50 mm max
Four Ball Weld Load (ASTM D2783)	140 kg min
Copper Corrosion (3h, 100°C)	1b
Sulfur Content	0.8-1.5%
Chlorine Content	< 0.3%
Density at 15°C	0.828 g/cm³
Foam Tendency	Nil/Nil/Nil

Applications

EP precision grinding, superfinishing of gears and bearings

Performance Standards

ISO 6743-7 MHC

Handling & Storage

- Store in a cool, dry place away from direct sunlight
- Keep container tightly closed when not in use
- Shelf life: 36 months from date of manufacture
- Do not mix with other lubricants