

JoshCut Drill EP

12 Neat Cutting Oil - Drilling EP

Product Description

JoshCut Drill EP is a premium Highly Refined Mineral (Group II) + EP Additives Neat Cutting Oil - Drilling EP designed for EP drilling of hardened steels, threading operations. Meets ISO 6743-7 MHC specifications and delivers exceptional performance in demanding conditions.

Technical Specifications

Kinematic Viscosity at 40°C	12 cSt
Kinematic Viscosity at 100°C	2.9 cSt
Viscosity Index	98
Flash Point (COC)	148°C min
Pour Point	-12°C
Four Ball Scar Diameter (ASTM D4172)	0.45 mm max
Four Ball Weld Load (ASTM D2783)	180 kg min
Copper Corrosion (3h, 100°C)	2a
Sulfur Content	1.5-2.5%
Chlorine Content	0.5-1.5%
Density at 15°C	0.845 g/cm ³

Applications

EP drilling of hardened steels, threading operations

Performance Standards

ISO 6743-7 MHC

Handling & Storage

- Store in a cool, dry place away from direct sunlight
- Keep container tightly closed when not in use
- Shelf life: 36 months from date of manufacture
- Do not mix with other lubricants